

CASCADE PRECISION, INC. FINAL INSPECTION REPORT

CUSTOMER: CPI

PO#:

JOB#:

PART #:  REV:

DESC.

Inspector  QTY:

Final Inspection Plan				
Batch Size	Code	Code	Code	AQL%
	A	B	C	
0-50	13	5	2	1.00%
51-100	13	7	3	.65%
101-250	32	9	5	.40%
251-500	50	10	5	.25%
501-plus	80	15	10	.15%
CODE A: TOL +/- .002				
CODE B: TOLF +/- .003-.005				
CODE C: ALL OTHER TOLERANCES				

Inspection Date:

ANY REJECT IN SAMPLE WILL REQUIRE 100% INSPECTION OF THE LOT FOR THE REJECTED VARIABLE

Code	Dimension	Tolerance	1st Article	1	2	3	4	5	6	7
B	1.500	+/- .005								
B	.090	+/- .005								
C	.550	+.015/- .0								
B	.471	+/- .005								
B	.090	+/- .005								
B	.255 X 2	+/- .005								
B	2.460 X 4	+.010/- .0								
B	.786	+/- .005								
B	.132	+/- .005								
B	R.030	+/- .005								
B	.630	+.005/- .0								
B	1.997	+.003/- .0								
A	2.228 X 2	+.001/- .0								
B	R.050	+/- .005								

Code	Dimension	Tolerance	8	9	10	11	12	13
A	2.228 X 2	+.001/- .0						